



VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

Mini UHV gate valve, Series 010, DN 25 (ID 1")
Ordering No. 01028-KE24

Description

Flange	ISO-KF 25
Actuator	pneumatic, double acting – with position indicator
Feedthrough	Bellows

Technical data

Leak rate	– Valve body – Valve seat	$< 5 \cdot 10^{-10}$ mbar ls ⁻¹ $< 1 \cdot 10^{-9}$ mbar ls ⁻¹
Pressure range		$1 \cdot 10^{-10}$ mbar to 2 bar (abs)
Differential pressure on the gate		≤ 2 bar
Differential pressure at opening		≤ 30 mbar
Conductance (molecular flow)		38 ls ⁻¹
Cycles until first service		50 000
Temperature (Maximum values: depending on operating conditions and sealing materials)	– Valve Body – Actuator – Position indicator	≤ 250 °C open / ≤ 200 °C closed (bake-out max. 24h) ≤ 200 °C ≤ 80 °C
Heating and cooling rate		≤ 50 °C h ⁻¹
Material	– Valve Body – Gate – Bellows	AISI 304 (1.4301), AISI 316L (1.4435) AISI 304 (1.4301) AISI 316L (1.4404, 1.4435)
Seal	– Bonnet – Gate – Actuator	metal FKM (Viton®), vulcanized FKM (Viton®)
Mounting position		any
Volume of pneumatic actuator		0.06 l / 0.002 ft ³
Compressed air min. – max. overpressure		5 – 7 bar / 73 – 102 psi
Compressed air connection		1/8" ISO / NPT
Actuation time	– closing – opening	0.7 s 0.7 s
Weight		2.2 kg / 4.85 lbs

Created by: SON	Release date: 2012-12-06	1 of 2
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Behavior in case of compressed air pressure drop – Valve closed
– Valve open

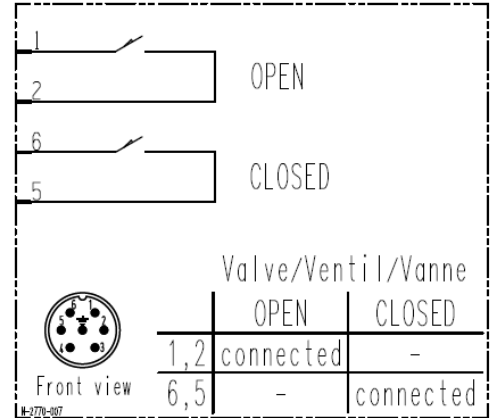
Behavior in case of power failure – Valve closed
– Valve open

valve remains closed depending on customer installation

depending on customer installation depending on customer installation

Position indicator

Type Micro switch
Voltage ≤ 250 V AC ≤ 50 V DC
Current max. 5.0 A 3 A



Wiring diagram

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