



VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

Vacuum gate valve, Series 08.1, DN 80 (ID 2½")
Ordering No. 08138-FA24

Description

Flange	DN 80 Flat flanges with O-ring grooves
Actuator	pneumatic, double acting – with position indicator
Feedthrough	Shaft feedthrough

Technical data

Leak rate	– Valve body	$< 5 \cdot 10^{-9}$ mbar ls ⁻¹
	– Valve seat	$< 1 \cdot 10^{-9}$ mbar ls ⁻¹
Pressure range		$1 \cdot 10^{-7}$ mbar to 1.6 bar (abs)
Differential pressure on the gate		≤ 1.6 bar
Differential pressure at opening		≤ 30 mbar
Conductance (molecular flow)		2 000 ls ⁻¹
Cycles until first service		200 000 (unheated and under clean conditions)
Temperature	– Valve Body	≤ 120 °C
(Maximum values: depending on operating conditions and sealing materials)	– Actuator	≤ 80 °C
	– Position indicator	≤ 80 °C
Heating and cooling rate		50 °C h ⁻¹
Material (main components)	– Valve Body	EN AW-5083 (3.3547), EN AW-6061 (3.3211)
	– Mechanism	AISI 304 (1.4301)
Seal	– Bonnet	FKM (Viton®)
	– Gate	FKM (Viton®)
	– Shaft feedthrough	FKM (Viton®)
Mounting position		any
Volume of pneumatic actuator		0.20 l / 0.0071 ft ³
Compressed air min. – max. overpressure		4 – 7 bar / 58 – 102 psi
Compressed air connection		M5 (10-32 UNF suitable)
Actuation time	– closing	1.7 s
	– opening	1.7 s
Weight		2.6 kg / 5.7 lbs

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Behavior in case of compressed air pressure drop – Valve closed
– Valve open

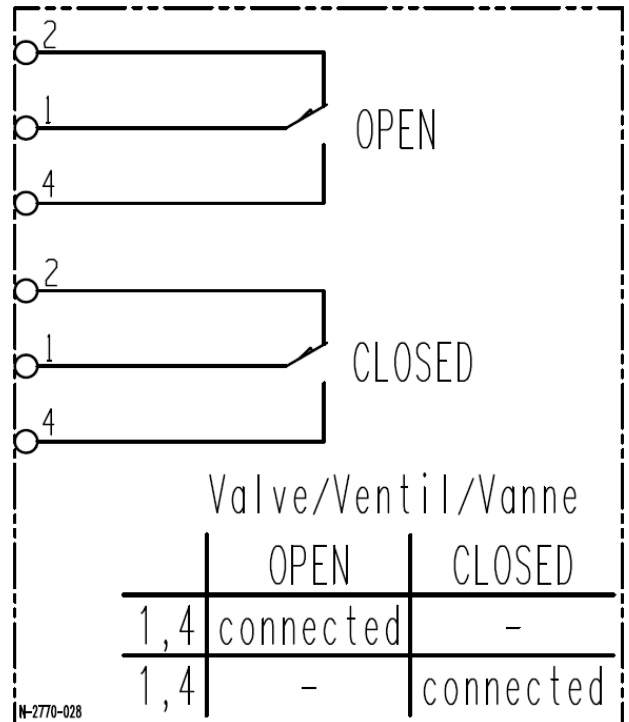
valve remains closed
undefined

Behavior in case of power failure – Valve closed
– Valve open

depending on customer installation
depending on customer installation

Position indicator

Type Micro switch
Voltage ≤ 250 V AC, ≤ 50 V DC
Current max. ≤ 2 A, ≤ 1.2 A



Wiring diagram

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