

## **Product data sheet**

## UHV gate valve, Series 108, DN 63 (ID 2½") Ordering No. 10836-PE14

## **Description**

Flange ISO-F 63

Actuator pneumatic, double acting

Feedthrough Bellows

**Technical data** 

Leak rate – Valve body  $< 5 \cdot 10^{-10} \text{ mbar Is}^{-1}$ 

– Valve seat < 1 · 10<sup>-9</sup> mbar ls<sup>-1</sup>

Pressure range  $1 \cdot 10^{-10}$  mbar to 1.6 bar (abs)

Differential pressure on the gate  $\leq$  1.6 bar

Differential pressure at opening  $\leq$  30 mbar

Conductance (molecular flow) 600 ls<sup>-1</sup>

Cycles until first service 50 000 (unheated and under clean conditions)

Temperature – Valve Body ≤ 250 °C open / ≤ 200 °C closed (bake-out max. 24h)

(Maximum values: depending

on operating conditions and

sealing materials)

Heating and cooling rate

50 °C h<sup>-1</sup>

Material (main components) – Valve Body AISI 304 (1.4301)

- Actuator

- Mechanism AISI 316L (1.4404), AISI 304 (1.4301)

≤ 200 °C

- Bellows AISI 316L (1.4404, 1.4435)

Seal – Bonnet metal

– Gate
 – Actuator
 FKM (Viton<sup>®</sup>), vulcanized
 FKM (Viton<sup>®</sup>), NBR

Mounting position any

Volume of pneumatic actuator 0.08 I / 0.0028 ft<sup>3</sup>

Compressed air 4-7 bar / 58-102 psi

min. - max. overpressure

Compressed air connection 1/8" ISO / NPT

Actuation time - closing 1 s - opening 1 s

Weight 9 kg / 20 lbs

Behavior in case of compressed - Valve closed valve remains closed

air pressure drop – Valve open undefined

Behavior in case of power failure - Valve closed depending on customer installation

- Valve open

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