



VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

HV gate valve, Series 140, DN 63 (ID 2½")

Ordering No. 14036-TE28

Description

Flange	ASA-LP 63
Actuator	Pneumatic, with 3-position actuator – with position indicator
Feedthrough	Rotary feedthrough

Technical data

Leak rate	– Valve body	$< 1 \cdot 10^{-9}$ mbar ls ⁻¹
	– Valve seat	$< 1 \cdot 10^{-9}$ mbar ls ⁻¹
Pressure range		$1 \cdot 10^{-8}$ mbar to 2 bar (abs)
Differential pressure on the gate		≤ 2 bar
Differential pressure at opening		≤ 30 mbar
Conductance (molecular flow)	– Nominal	440 ls ⁻¹
	– Min. adjustable	3 ls ⁻¹
Cycles until first service	– Unheated and under clean conditions	200'000
Temperature (Maximum values: depending on operating conditions and sealing materials)	– Valve body	≤ 150 °C
	– Actuator	≤ 50 °C
	– Position indicator	≤ 80 °C
Heating and cooling rate		50 °C h ⁻¹
Material (main components)	– Valve body	AISI 304 (1.4301)
	– Mechanism	AISI 304 (1.4301), AISI 301 (1.4310)
Seal	– Bonnet	FKM (Viton®), vulcanized
	– Gate	FKM (Viton®), O-ring
	– Actuator	FKM (Viton®), NBR
Mounting position		any
Volume of pneumatic actuator		0.53 l / 0,019 ft ³
Compressed air min. – max. overpressure		4 – 7 bar / 58 – 102 psi
Compressed air connection		G1/8" (1/8" NPT for USA)
Actuation time	– closing	≤ 2.5 s
	– opening	≤ 2.5 s
Weight		14 kg / 31 lbs

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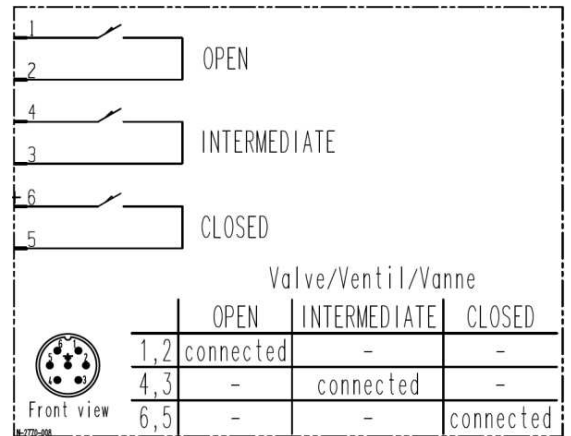
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Behavior in case of compressed air pressure drop	– Valve closed – Valve open – Middle position	valve remains closed undefined undefined
Behavior in case of power failure	– Valve closed – Valve open – Middle position	depending on customer installation depending on customer installation depending on customer installation
Valve position indication		visual (mechanical)

Electrical connections

Position indicator

Type	Micro switch	
Voltage	≤ 250 V AC	≤ 50 V DC
Current max.	≤ 5 A	≤ 3 A



Wiring diagram

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