

# Product data sheet HV gate valve, Series 140, DN 250 (10") Ordering No. 14048-PE48

## Description

Flange		ISO-F 250
Actuator		Pneumatic, with 3-position actuator – with solenoid valve – with position indicator
Feedthrough		Rotary feedthrough
Technical data		
Leak rate	– Valve body – Valve seat	< 1 · 10 <sup>-9</sup> mbar Is <sup>-1</sup> < 1 · 10 <sup>-9</sup> mbar Is <sup>-1</sup>
Pressure range		1 · 10 <sup>-8</sup> mbar to 1.2 bar (abs)
Differential pressure on the gate		≤ 1.2 bar
Differential pressure at opening		≤ 30 mbar
Conductance (molecular flow)	– Nominal – Min. adjustable	21'690 ls <sup>-1</sup> 12.5 ls <sup>-1</sup>
Cycles until first service	<ul> <li>Unheated and under clean conditions</li> </ul>	200'000
Temperature (Maximum values: depending on operating conditions and sealing materials)	<ul> <li>Valve body</li> <li>Actuator</li> <li>Solenoid valve</li> <li>Position indicator</li> </ul>	<ul> <li>≤ 150 °C</li> <li>≤ 50 °C</li> <li>≤ 50 °C</li> <li>≤ 80 °C</li> </ul>
Heating and cooling rate		50 °C h <sup>-1</sup>
Material (main components)	<ul><li>Valve body</li><li>Mechanism</li></ul>	AISI 304 (1.4301) AISI 304 (1.4301),  AISI 310 (1.4310), AISI 316 L (1.4404)
Seal	– Bonnet – Gate – Actuator	FKM (Viton <sup>®</sup> ), O-ring FKM (Viton <sup>®</sup> ), O-ring FKM (Viton <sup>®</sup> ), NBR
Mounting position		any
Volume of pneumatic actuator		2.6 I / 0.093 ft <sup>3</sup>
Compressed air min. – max. overpressure		4 – 7 bar / 58 – 102 psi
Compressed air connection		G <sup>1</sup> /8" ( <sup>1</sup> /8" NPT for USA)
Actuation time	– closing – opening	≤6s ≤6s
Weight		69 kg / 151 lbs

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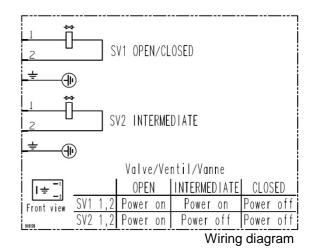
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Behavior in case of compressed air pressure drop	<ul><li>Valve closed</li><li>Valve open</li><li>Middle position</li></ul>	valve remains closed undefined undefined
Behavior in case of power failure	<ul><li>Valve closed</li><li>Valve open</li><li>Middle position</li></ul>	valve remains closed valve closes valve closes
Valve position indication		visual (mechanical)

### **Electrical connections**

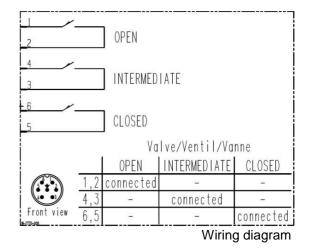
#### Solenoid valve (2x)

Туре	5/2 way
Voltage	Defined by order
Power consumption	2.5 W
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### **Position indicator**

Туре	Micro switch	
Voltage	$\leq$ 250 V AC	$\leq$ 50 V DC
Current max.	$\leq$ 5 A	$\leq$ 3 A



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