



VAT Vakuumventile AG  
CH-9469 Haag, Schweiz

## Product data sheet

**Vacuum angle valve, Series 244, DN 25 (ID 1 ")**  
**Ordering No. 24428-KE32-0001**

### Description

Flange	ISO-KF 25
Actuator	Pneumatic, single acting with opening spring – with solenoid valve – without position indicator
Feedthrough	Shaft feedthrough

### Technical data

Leak rate	– Valve body – Valve seat	$< 1 \cdot 10^{-9}$ mbar ls <sup>-1</sup> $< 1 \cdot 10^{-9}$ mbar ls <sup>-1</sup>
Pressure range		$1 \cdot 10^{-7}$ mbar to 5 bar (abs)
Differential pressure on the plate	– In opening direction – In closing direction	$\leq 2$ bar $\leq 5$ bar
Differential pressure at opening		$\leq 1$ bar $\leq 3$ bar with reduced cycle lifetime (min. 450 000)
Conductance (molecular flow)		14 ls <sup>-1</sup>
Closing time		$\leq 0.15$ sec.
Cycles until first service (Tmax 80°C, differential pressure max. 1 bar)		3 million
Admissible Temperature	– Valve body – Actuator – Solenoid valve	$\leq 150$ °C $\leq 120$ °C $\leq 80$ °C
Material	– Valve body – Actuator – Plate – Shaft feedthrough	AISI 304 (1.4301) Aluminum AISI 316L (1.4435 ESU) Stainless Steel
Seal	– Bonnet O-ring – Plate O-ring – Actuator O-ring	FKM (Viton®) FKM (Viton®) FKM (Viton®)
Weight		0.6 kg / 1.32lbs
Mounting position		any
Volume of pneumatic actuator		0.011 l / 0.0004 ft <sup>3</sup>
Compressed air min. – max. overpressure		4 – 8 bar / 60 – 115 psi
Compressed air connection		M5 female (10-32 UNF suitable)

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### Electrical connections

#### Solenoid valve

Type	3/2-way
Voltage	See solenoid
Power	See solenoid
Connector	Rectangle plug, Type B (DIN standard)
Cable	Ø6 – 8 mm

