



VAT Vakuumventile AG  
CH-9469 Haag, Schweiz

## Product data sheet No. 286944EB

**Vacuum Angle Valve, Series 244, DN 63 (ID 2 1/2 ")**

**Ordering No. 24436-QA11 or 24436-QE11**

### Description

Flanges	ISO-K63
Actuator	- pneumatic, single acting with closing spring - without solenoid - without position indicator
Feedthrough	shaft feedthrough

### Technical data

Leak rate	- body & valve seat	$< 1 \cdot 10^{-9}$ mbar ls <sup>-1</sup>
Molecular flow conductance		160 ls <sup>-1</sup>
Pressure range		$1 \cdot 10^{-7}$ mbar to 4 bar, abs
Differential pressure on the plate:		
- in opening direction		$\leq 2$ bar
- in closing direction		$\leq 5$ bar
Differential pressure at opening:		
- in opening direction		$\leq 1$ bar
- in closing direction		$\leq 1$ bar
		$\leq 3$ bar with reduced cycle lifetime (min. 450 000) (compressed air pressure > 5 bar required to open)
Closing time		$\leq 0,7$ sec.
Admissible temperature:	- valve body, actuator	0°C - 120°C
Cycles until first service		3 million ( $T_{max}$ 80°C, differential pressure max. 1 bar)
Material:		
	- valve body	<b>24436-QA11</b> Aluminum (EN AW-6060)
	- pneumatic actuator	Aluminum
	- valve plate	AISI 316L(1.4435 ESU)
	- feedthrough	Aluminum(EN AW 6082)
	- bonnet & plate seal	Viton
	- actuator o-rings	Viton
		<b>24436-QE11</b> Stainless Steel (1.4301)
		Aluminum
		AISI 316L(1.4435 ESU)
		Stainless Steel (1.4301)
		Viton
		Viton
Weight		4 kg / 8.8 lbs      5.5 kg / 12.1 lbs
Mounting position		any
Volume of air cylinder		0,112 l / 0,0040 ft <sup>3</sup>
Compressed air pressure for pneumatic		4 - 8 bar / 60 - 115 psi
Compressed air connection		female 1/8" (ISO/NPT)

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