



VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

Vacuum inline valve, Series 245, DN 80 (ID 3")
Ordering No. 24538-QA21-0001

Description

Flange	ISO-K 80
Actuator	Pneumatic, single acting with closing spring – without solenoid valve – with position indicator “open” and “closed”
Feedthrough	Shaft feedthrough

Technical data

Leak rate	– Valve body – Valve seat	$< 1 \cdot 10^{-9}$ mbar ls ⁻¹ $< 1 \cdot 10^{-9}$ mbar ls ⁻¹
Pressure range		$1 \cdot 10^{-7}$ mbar to 5 bar (abs)
Differential pressure on the plate	– In opening direction – In closing direction	≤ 1.2 bar ≤ 4 bar
Differential pressure at opening		≤ 1 bar ≤ 3 bar with reduced cycle lifetime (min. 450 000)
Conductance (molecular flow)		200 ls ⁻¹
Closing time		≤ 0.7 sec.
Cycles until first service (Tmax 80°C, differential pressure max. 1 bar)		3 million
Admissible Temperature	– Valve body – Actuator – Position indicator	≤ 150 °C ≤ 120 °C ≤ 80 °C
Material	– Valve body – Actuator – Plate – Shaft feedthrough	Aluminum (G-AlSi7Mg wa) Aluminum AISI 316L (1.4435 ESU) Aluminum
Seal	– Bonnet O-ring – Plate O-ring – Actuator O-ring	FKM (Viton®) FKM (Viton®) FKM (Viton®)
Weight		3.65 kg / 8.05lbs
Mounting position		Any
Volume of pneumatic actuator		0.112 l / 0.0040 ft ³
Compressed air min. – max. overpressure		4 – 8 bar / 58 – 116 psi
Compressed air connection		G1/8" female

Created by: R. Walser	Release date: 2013-11-22	1 of 2
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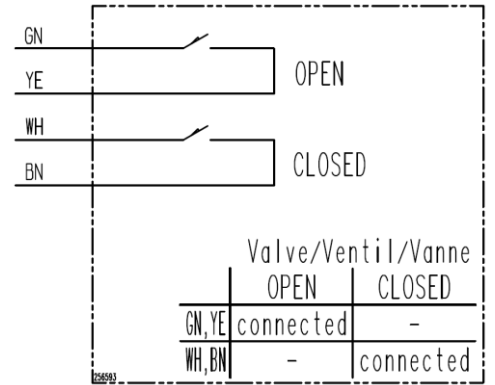
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Electrical connections

Position indicator

Type	Micro switch
Voltage	≤ 50 V AC / DC
Current	5 – 100 mA
Short circuit protected	No
Connection	Cable, 4 wires
Cable length	500 mm
Cable cross section	0.25 mm ²



Wiring diagram

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