



VAT Vakuumventile AG
CH-9469 Haag, Schweiz

Product data sheet

All-metal gate valve, Series 481, DN 250 (ID 10'')

Ordering No. 48148-CE24-0001

Description

Flange		DN 250 CF-F
Actuator		Pneumatic double acting - without solenoid valve - with position indicator
Feed through		Bellows
Option	=	Standard

Technical data

Leak rate	- Valve body - Valve seat	$< 1 \cdot 10^{-10}$ mbar ls ⁻¹ $< 1 \cdot 10^{-10}$ mbar ls ⁻¹
Pressure range		XUHV to 2 bar (abs)
Test pressure		1 bar
Differential pressure on the gate		≤ 2 bar
Differential pressure at opening		500 mbar, 1 bar with reduced cycle life
Conductance (molecular flow)		12 700 ls ⁻¹
Cycles until first service		5 000
Bake-out temperature (Maximum values: depending on operating conditions and sealing materials)	- Valve body - Actuator - Position indicator	≤ 300 °C ≤ 200 °C (for max. 100h) ≤ 80 °C
Heating and cooling rate		≤ 25 °C h ⁻¹
Material	- Valve body - Flange - Gate - Mechanism - Bellows	1.4435, AISI 316 L 1.4435 ESU, AISI 316 L ESR 1.4435, AISI 316 L 1.4435, AISI 316 L 1.4435, AISI 316 L
Seal	- Bonnet - Gate - Actuator	metal, silver plated metal, silver plated FKM (Viton®)
Mounting position		Beam tube horizontal, actuator up or down
Radiation resistance	- Valve body - Actuator - Position indicator	10 ⁸ Gy (10 ¹⁰ rad) 10 ⁵ Gy (10 ⁷ rad) 10 ⁵ Gy (10 ⁷ rad)
Volume of pneumatic actuator		10.7 l / 0.376 ft ³
Compressed air min. – max. overpressure		4 - 8 bar / 58 - 116 psig
Compressed air connections		G 1/8" (USA: 1/8" NPT)

Created by: Martin Greuter	Release date: 14.07.2014	1/2
Modified by:	Release date:	757077EA



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Actuation time (valid for RT, Ø6mm tubing at 4 bar with flow rate of 400 l/min)

- Closing ≤ 20.0 sec
- Opening ≤ 20.0 sec

Weight 156 kg / 344 lbs

Behavior in case of compressed air pressure drop

- Valve closed Valve remains in closed position
- Valve open Undefined

Behavior in case of power failure

- Valve closed Depends on control
- Valve open Depends on control

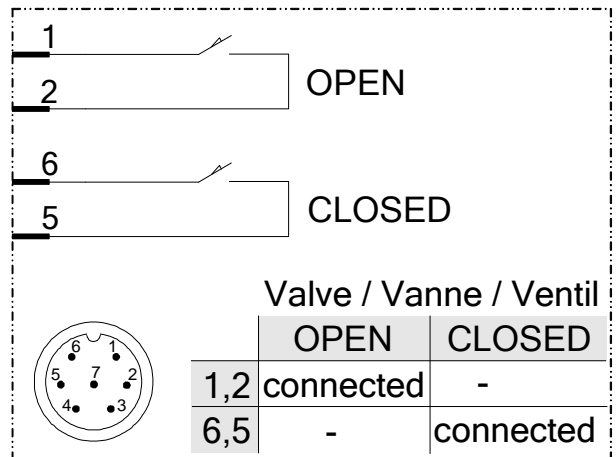
Related documents

Dimensional drawing No. 225120 D

Electrical connections

Position indicator

Type micro switch
Voltage ≤ 50 V AC / DC
Current max. ≤ 1.2 A



Wiring diagram

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