



VAT Vakuumventile AG  
CH-9469 Haag, Schweiz

## Product Data Sheet

**All-Metal Angle Valve, Series 57.1, DN 40 (ID 1½")**

**Ordering No. 57132-GE02-0005**

### Description

Flange	DN 40 CF-R
Actuator	manual, hexagon head SW 17
Feedthrough	bellows

### Technical data

Leak rate	
- To the outside	$\leq 1 \cdot 10^{-10}$ mbar ls <sup>-1</sup>
- Seat	$\leq 1 \cdot 10^{-10}$ mbar ls <sup>-1</sup>
Molecular flow conductance	50 ls <sup>-1</sup>
Pressure range	UHV to 5 bar (abs)
Test pressure	1 bar
Differential pressure on the gate	
- in closing and opening direction	$\leq 5$ bar
Max. differential pressure at opening	
- in closing and opening direction	1 bar (> 1 bar at reduced cycle lifetime)
Cycles until first service	10'000
Bake-out temperature (incl. actuator)	
- open	$\leq 450^{\circ}\text{C}$
- closed	$\leq 350^{\circ}\text{C}$
Heating and cooling rate	$\leq 60^{\circ}\text{C h}^{-1}$
Material	
- Body, Mechanism (in contact with media)	1.4435/1.4404, AISI 316 L; 1.4435, AISI 316 L, ESU
- Bellows	1.4404, AISI 316 L
Seal	
- Bonnet, Plate	metal
Mounting position	any
Radiation resistance	
- Valve / Actuator	$10^8$ Gy ( $10^{10}$ rad)
Turns per stroke	8
Weight	2.3 kg / 5.1 lbs

### Attachments

Dimensional drawing No. 233056

### Comments

The all-metal angle valves Series 57.1 are sealed with the patented VATRING sealing system (hard to hard). VAT Series 57.1 all-metal angle valves, with manual actuator, use a hexagon head for closing. The valve has not to be closed with a specific closing torque, it is closed to a mechanical stop.

During the specified cycle life of 10'000 cycles no service is necessary.

Editor: B.Lenherr	Date: 20. September 2002	Page 1 of 1
Replaced by	Replacement for	<b>233057EA</b>
Modification No.	Modification No.	