



VAT Vakuumventile AG  
CH-9469 Haag, Schweiz

## Product data sheet

**All-metal angle valve, Series 571, DN 63 (ID 2½")**

**Ordering No. 57036-CE21-AHA1**

### Description

Flange		CF-F 63
Actuator		Pneumatic single acting with closing spring - without solenoid valve - with position indicator
Feed through		Bellows
Option	AHA =	Product: valve type ITER 4; Actuator: radiation resistant 10 <sup>6</sup> Gy; Position indicator: double; 200 °C; Glenair 6 pin connector; 125 °C; radiation resistant 10 <sup>6</sup> Gy;

### Technical data

Leak rate (Test method acc. VAT Standard N-2100; He/air mix, ΔP = 1 bar)	- Valve body - Valve seat	< 1 · 10 <sup>-9</sup> mbar ls <sup>-1</sup> < 1 · 10 <sup>-9</sup> mbar ls <sup>-1</sup>
Pressure range		XUHV to 5 bar (abs)
Test pressure		1 bar
Differential pressure on the gate		≤ 5 bar
Differential pressure at opening		≤ 1 bar, > 1 bar with reduced cycle life
Conductance (molecular flow)		125 ls <sup>-1</sup>
Cycles until first service (Maximum values: depending on operating conditions and valve contamination)	- Normal conditions <sup>1</sup> - Extreme conditions <sup>2</sup>	20 000 1 000
Bake-out temperature (Maximum values: depending on operating conditions and sealing materials)	- Valve body - Actuator - Position indicator	≤ 240 °C ≤ 140 °C (for max. 100h) ≤ 200 °C
Heating and cooling rate		≤ 10 °C h <sup>-1</sup>
Material	- Valve body - Gate - Bellows - Actuator	AISI 316 L ESR AISI 316 L ESR AISI 316 L AISI 303; AISI 6150; aluminium
Seal	- Bonnet - Gate - Actuator	metal, silver plated metal, silver plated EPDM
Mounting position		any
Radiation resistance	- Valve body - Actuator - Position indicators	10 <sup>8</sup> Gy (10 <sup>10</sup> rad) 10 <sup>6</sup> Gy (10 <sup>8</sup> rad) 10 <sup>6</sup> Gy (10 <sup>8</sup> rad)
Maximum magnetic field levels		≤ 150 mT

<sup>1</sup> Normal conditions: External pressure 0.1 MPa, pressure inside valve 0 MPa, bellows interspace pressure 0.05 MPa temperatures ambient.

<sup>2</sup> Extreme conditions: External pressure 0.2 MPa, pressure inside valve 0 MPa, bellows interspace pressure 0 MPa, temperature 100 °C

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1 of 2

Modified by: Phil Schneider

Release date: 12.06.2020

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Volume of pneumatic actuator		0.8 l / 0.028 ft <sup>3</sup>
Compressed air min. – max. overpressure		6 - 9 bar / 85 - 130 psig
Compressed air connections		R ½" (USA: ½" NPT)
Actuation time (valid for RT, Ø6mm tubing at 4 bar with flow rate of 400 l/min)	– Closing	≤ 4.0 sec
	– Opening	≤ 4.0 sec
Weight	– Valve complete	20.3 kg / 44.8 lbs
	– Actuator	10.8 kg / 23.8 lbs
Behavior in case of compressed air pressure drop	– Valve closed	Valve remains in closed position
	– Valve open	Valve closes
Behavior in case of power failure		Depending on control

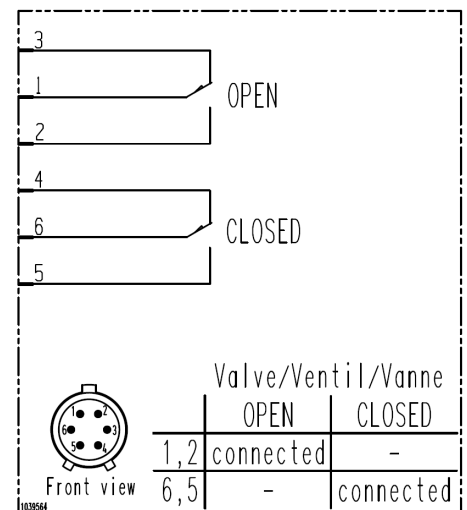
### Related documents

Dimensional drawing No.	750084	Rev B
STEP file No.	750068	Rev B

### Electrical connections

#### Position indicator (2x)

Type	micro switch
Voltage	≤ 50 V AC / DC
Current max.	≤ 1.0 A
Connector on the valve:	8070-2530-02Z16-6PA
Mating connector:*	8070-3039-01Z16-6KA (pins compatible with AWG 20 wire)



Wiring diagram

### References

The product data is based on either VAT internally/externally performed lab tests or supplier product information. Relevant references listed on document 838738.

\*The mating connector is not part of the valve and needs to be ordered separately at Glenair.

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